



Gjøco Emaljelakk is a glossy, alkyd-based topcoat intended for primed substrates. Can be used on steel and iron structures; machines and agricultural implements. Can also be used on wood for furniture indoors and on wooden details on boats above the waterline.

Physical Data

Type:	Alkyd solventbased paint
Base availability:	A, B, C, yellow and red, and two standard colours: white and black
Gloss level:	Glossy
Flash point:	>+60°C
Specific gravity:	1,1

Application data

Application methods:	Roller, brush or airless spray
Thinner / cleaning:	White spirit
Recommended film thickness per coat, wet stage:	90 µm
Recommended film thickness per coat, dry stage:	40 µm
Spreading rate, recommended:	10-12 m ² /l, depending on surface
Guiding data for airless spray	
Nozzle tip:	0,015-0,021"
Spray angle degrees:	65-80°
Pressure at nozzle:	150 kg/cm ²
Dust dry: (23 °C, 50% R.H.):	Ca. 5 hours. Drying time deviates at changes in temperature, air humidity, air circulation and film thickness.
Interval between coats (v/23°C), minimum:	Ca.24 hours

Preparations

The substrate must be clean and dry. Clean with Gjøco Kraftvask to remove grease and contamination, rinse with clean water. Steel and iron surfaces must be primed with Gjøco Antirustprimer Aluminum, zinc and treated steel must be primed with Gjøco Metallgrunning waterbased.

Directions for use

Stir the paint well before use. Thinning is usually not recommended. If thinning is necessary, use White Spirit.

Storage

In storage and in transport keep the container frost free and upright.

Disposal of waste

Liquid paint must not be emptied into drains or watercourses. It must be delivered to an approved local environmental protection station.



Other information

Storage and transport: Upright, dry and frost-free. Application temperature in air and substrate must be at least + 10°C. Stir well before use. Different production numbers are mixed before use. Replace the lid well after use to prevent spillage and drying. Liquid paint must not be emptied into drains or watercourses, but delivered to the environmental protection station. For more detailed information, scan the QR code or look at www.gjoco.no.

Safety

For more detailed information, read the safety datasheet. Read the information on the packaging. VOC: EU limit value for this product (category A/i): 500 g/l (2010). The product contains <450 g/l VOC.

The information in this document is given to the best of Gjøco's knowledge, based on laboratory testing and practical experience. Gjøco's products are considered as semi-finished goods and as such, products are often used under conditions beyond Gjøco's control. Gjøco cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented to comply with local requirements. Gjøco reserves the right to change the given data without further notice.

Edited by Gjøco AS
